



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-043

Job Sheet 174471



Part No: D4434-043

Job Qty: 2 ea

Part Name: Fwd Inboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 2,3 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Stores/Pkg-1		FF
110	Packaging	2 pcs	4/4/18	4/4/18	0.00	0.00	Packaging1-5		FF
120	Small Fab	2 pcs	4/4/18	4/4/18	0.00	1.67	Small Fab-6		DAS FF
130	QC	2 pcs	4/4/18	4/4/18	0.00	0.00	QC5		38
140	Powdercoat	2 pcs	4/4/18	4/4/18	0.00	0.13	Powdercoat4		BK 18.4-12
150	QC	2 pcs	4/4/18	4/4/18	0.00	0.00	QC3		SB
160	Small Fab	2 pcs	4/4/18	4/4/18	0.00	1.67	Small Fab-6		FF
170	QC	2 pcs	4/4/18	4/4/18	0.00	0.00	QC5		SB
180	Packaging	2 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-2		SB
190	QC21-SA	2 Ea	4/4/18	4/4/18	0.00	0.00	QC21		WMS 18/04/13.
m 136700 START: 12:55 CV: T: 320° FINISH: 1:25									
DAS 21 APR 13 2018									

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-832R6	Screw	6 Ea (3 ea)	90-Start up Operation	5054110
D4434-1	Bracket	2 Ea (1 ea)	90-Start up Operation	5050612
D4434-9	Bracket	2 Ea (1 ea)	90-Start up Operation	5049873
D4435-041	Bracket Assembly	2 Ea (1 ea)	90-Start up Operation	5049873
MS20426AD3-3	Rivet	24 Ea (12 ea)	90-Start up Operation	5018535
MS20426AD3-3	Rivet	4 Ea (2 ea)	90-Start up Operation	5018535
MS20470AD4-3	Rivet, Universal Head	10 Ea (5 ea)	90-Start up Operation	FM 135536-1
MS21075L08	Anchor Nut	14 Ea (7 ea)	90-Start up Operation	5024476
D4440-1	Grommet	2 Ea (1 ea)	160-Small Fab	5025162
D4441-1	Rubber Seal	.2840 Ea (.142 ea)	160-Small Fab	151347

D4434-9 — 5005185 (1x)
D4435-041 — F163956 (1x)



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Container No: S059213



Part: D4434-043

Job No: 174471

Serial No/Batch: S059213

Revision:
Inspector:

Date: 04/09/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-832R6	6	40	0
	D4434-1	2	8	0
	D4434-9	2	5	0
	D4435-041	2	5	0
	MS20426AD3-2	24	84	0
	MS20426AD3-3	4	5,934	0
	MS20470AD4-3	10	538	0
	MS21075L08	14	242	0
	D4440-1	2	28	0
160-Small Fab	D4441-1	0	155	0
Part Specifications				
Specifications could not be found.				

Plex 3/16/18 8:02 AM Dart.Gagnon.Michelle